

B.S.A. CYCLES LTD.

Service Sheet No. 86.

February, 1938.

MOTOR CYCLE.
1938
CYLINDER LINERS AND PISTONS.

Model.	Liner Comp. No.	FINISH DIAMETER OF LINER BORE.			PISTON ONLY (Component No.)		
		Standard.	$\frac{1}{2}$ mm. oversize.	1mm. oversize.	Standard.	$\frac{1}{2}$ mm. o'size.	1mm. o'size.
B23 ...	65-162	2.795in. 2.794in.	2.8147in. 2.8137in.	2.8344in. 2.8334in.	65-421	65-423	65-425
M20 ...	66-75	3.229in. 3.228in.	3.2487in. 3.2477in.	3.2684in. 3.2674in.	66-820	66-821	66-822
M21 ...	66-75	3.229in. 3.228in.	3.2487in. 3.2477in.	3.2684in. 3.2674in.	66-880	66-881	66-882
M24 ...	66-191	3.229in. 3.228in.	3.2487in. 3.2477in.	3.2684in. 3.2674in.	66-990	66-992	66-994