

B.S.A. CYCLES LTD.

Service Sheet No. 63B.

January, 1938.

MOTOR CYCLE

1937 and 1938.

PISTON RINGS.

Model.	Year.	Cyl. Bore.	Type of Piston Ring fitted.	PISTON RING COMP. NO.			Retail Price each Ring.	No. per Set.	BUTT END JOINTS.	
				Std.	½mm. O/S	1mm. O/S			90° Joint.	45° Joint.
							s. d.			
B20	1937 & 1938	63mm.	Cast Iron	36-246	36-247	36-248	1 0	2	.008"-.012"	.006"-.010"
B21	1937 & 1938	63mm.	Cast Iron	36-246	36-247	36-248	1 0	2	.008"-.012"	.006"-.010"
B22	1937 & 1938	63mm.	Hardened	65-434	65-435	65-436	1 10	2	.008"-.012"	.006"-.010"
B23	1937	71mm.	Cast Iron	15-2201	15-2202	15-2203	1 0	2	.010"-.014"	.008"-.012"
B23	1938	71mm.	Austenitic	65-523	65-524	65-525	2 3	2	.015"-.019"	.013"-.017"
B24	1937 & 1938	71mm.	Hardened	15-2406	15-2407	15-2408	1 10	2	.010"-.014"	.008"-.012"
B25	1937 & 1938	71mm.	Hardened	15-2406*	15-2407*	15-2408*	1 10	2	.010"-.014"	.008"-.012"
B26	1937 & 1938	71mm.	Cast Iron	15-2201	15-2202	15-2203	1 0	2	.010"-.014"	.008"-.012"
M19	1937 & 1938	68.8mm.	Hardened	66-887	66-888	66-889	1 10	2	.010"-.014"	.008"-.012"
M20	1937	82mm.	Cast Iron	24-2041	24-2042	24-2043	1 0	2	.013"-.017"	.010"-.014"
M20	1938	82mm.	Austenitic	66-920	66-921	66-922	2 6	2	.016"-.020"	.013"-.017"
M21	1937	85mm.	Cast Iron	24-1628	24-1662	24-1663	1 0	2	.014"-.018"	.011"-.015"
M21	1938	82mm.	Austenitic	66-920	66-921	66-922	2 6	2	.016"-.020"	.013"-.017"
M22	1937 & 1938	82mm.	Hardened	24-2047†	24-2048†	24-2049†	2 2	2	.013"-.017"	.010"-.014"
M23	1937 & 1938	82mm.	Hardened	24-2047	24-2048	24-2049	2 2	2	.013"-.017"	.010"-.014"
M24	1938	82mm.	Austenitic	66-920	66-921	66-922	2 6	2	.016"-.020"	.013"-.017"
Y13	1937 & 1938	71mm.	Cast Iron	15-2201	15-2202	15-2203	1 0	4	.010"-.014"	.008"-.012"
G14	1937 & 1938	80mm.	Cast Iron	M-809	26-391	24-159	1 0	4	.013"-.017"	.010"-.014"

* These rings are interchangeable with and must be used on 1936 R5 Models, all of which are fitted with hardened cylinders.

† These rings are interchangeable with and must be used on 1936 Q8 Models, all of which are fitted with hardened cylinders.